SONIA FORGINGS PVT LTD

PLOT.NO. A-1164, Phase 1V, RIICO INDUSTRIAL AREA, BHIWADI, DIST.: ALWAR. RAJASTHAN, 301019



Product Name: Gear Blank (Drive, Driven, Starter, Counter and others)

Application: Bike, Scooter, Tractor, Genset & Off highway Vehicle

Diameter: 25 - 200 mm.

Weight: 0.20 - 10 Kg.

Process: Billet Shearing, Billet Heating, Forging, Heat treatment, Shot Blasting, Proof Machining,

Finished Machining.

Specification: Run out - 0.05

Surface finish - 1.6

Accuracy - 50 MICRONS

Perpendicularity: 0.03

Parallelism: 0.02

Material: SCM 420 HV, SCM 415HV, SAE 8620, S45C, SA105, 20MnCr5, 16MnCr5, EN9

Heat Treatment: Normalizing, Hardening & Tempering